

Waste Caddy Assembly Instructions

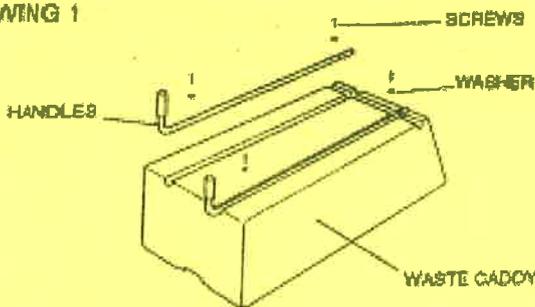
Parts List: Waste Caddy tank, 2 handles, 2 pneumatic tires, 1 5/8" dia. axle, 6 5/8" stainless washers, 2 Pal nuts, 4 Phillips Head 1-1/2" screws with washers, 4 5/8" Phillips Head self-tapping screws, 2 hose brackets with 4 mounting screws and washers, 9' 1-1/2" wire reinforced suction hose, quick connect fitting assembly (hose barb with male threads, ball valve, female quick connect coupler with male threads, male quick connect adaptor with male threads, and 1 1/2" female to 1 1/4" male adaptor), pump, 1-1/2" 90° hose barb, 3 hose clamps and 8' 1-1/2" wire reinforced hose.

Assembly Instructions:

1. Handle and Tire Installation:

A) Place the Waste Caddy face down and position the handles in the handle grooves with the curved ends at the top pointing up. (See Drawing 1)

DRAWING 1



B) Slide the axle through the handles.

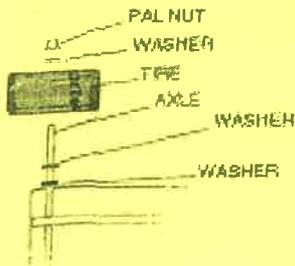
C) Insert the 4 1-1/2" Phillips head screws with washers through the holes in the handles and loosely attach the handles to the Waste Caddy.

D) On each end of the axle, in this order, place a washer, second washer, tire, washer and Pal nut. (See Drawing 2) To seat the Pal nut correctly, place the nut on the axle and tap it with a hammer until the axle reaches the full depth of the nut. (See Drawing 3)

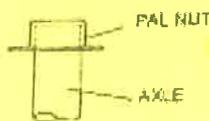
(Note: For best results, before putting on Pal nut, lay caddy on its side with the axle perpendicular to the floor. This should help seating the Pal nuts correctly.)

E) Tighten the 4 Phillips Head screws securely.

DRAWING 2

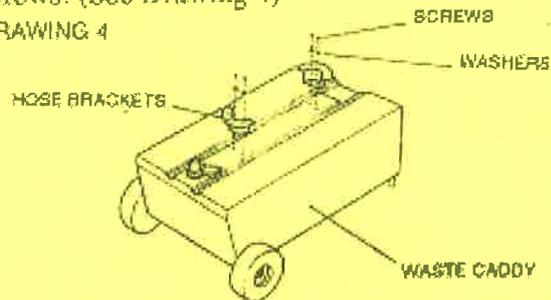


DRAWING 3



F) Lay the Waste caddy on its back and attach the hose brackets to the front using 4 washers and screws. (See Drawing 4)

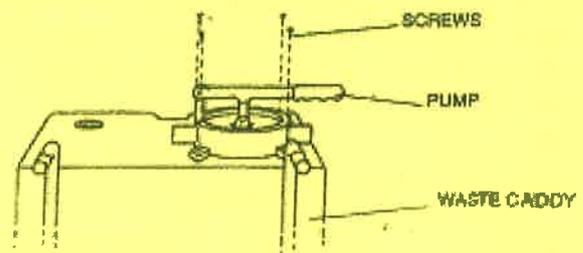
DRAWING 4



2. Pump Installation:

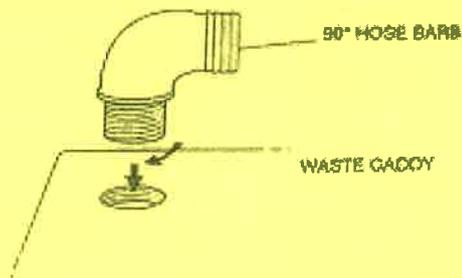
A) Securely attach the pump to the top of the Caddy with the 4 screws. The intake side of the pump should point to the right when viewed from the handle side of the Caddy. (See Drawing 5)

DRAWING 5



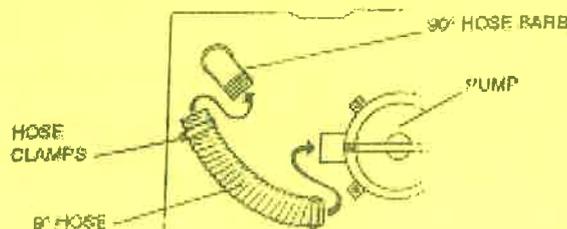
B) Screw the 90° hose barb into the top of the Caddy until it is snug and pointed slightly to the right of the pump discharge opening. (See Drawing 6)

DRAWING 6



C) Slip the 2 remaining hose clamps onto the 8' piece of hose and slide it onto the pump and hose barb. Position the clamps and tighten them securely. (See Drawing 7)

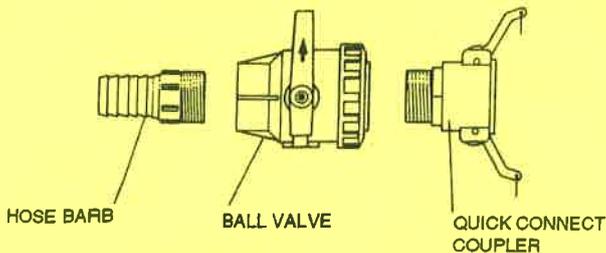
DRAWING 7



3. Quick connect fitting assembly:

A) Lay out the quick connect fitting parts as shown in Drawing 8 (hose barb with male threads, ball valve and female quick connect coupler with male threads). Securely screw the parts together.

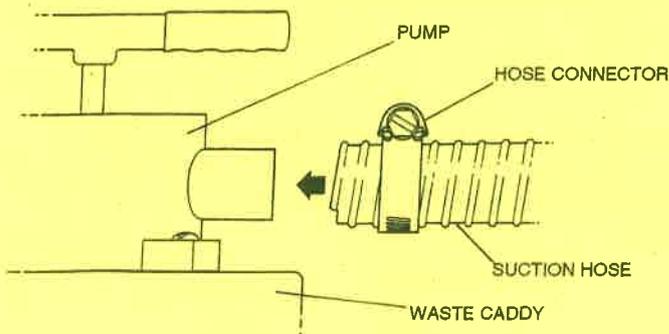
DRAWING 8



4. Suction hose assembly:

A) Slide a hose clamp onto one end of the 9' suction hose and slide the hose onto the intake side of the pump. Position the hose clamp so that it will grip the hose and the intake tube and tighten it securely. (See Drawing 9) Slide a hose clamp on the other end of the suction hose and slide the hose onto the hose barb of the quick connect fitting. Position the hose clamp so that it will grip the hose and hose barb and tighten it securely.

DRAWING 9



Waste Caddy Operation:

- A) Screw the quick connect adaptor into the waste deck plate. (If adaptor does not fit your waste deck plate, connect a universal rubber adaptor (Product Number 8005-05) to the quick connect adaptor with a hose connector and insert the universal rubber adaptor into the waste deck plate.)
- B) Connect the quick connect fitting to the adaptor and open ball valve.
- C) Open the vent on the cap on the front of the Caddy.
- D) Check to see the gate valve is closed.
- E) Pump waste into Waste Caddy.
- F) Close ball valve on the quick connect fitting and disconnect from the discharge port.
- G) Roll the Caddy to a dump station, position the gate valve over the dump station and open the gate valve to dump waste. (Note: the Waste Caddy will not drain quickly if the cap vent is closed.)
- H) Close the gate valve.

An Evacuation Kit (Product Number P932402P) is available if a dump station is not available and waste needs to be pumped up into a sewer system.

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